

General Information

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Material Status	• Commercial: Active		
Availability	• North America		
Additive	• Heat Stabilizer		
Features	• General Purpose • Good Moldability	• Heat Stabilized • High Gloss	• High Impact Resistance
Uses	• General Purpose		
Forms	• Pellets		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	2.4	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	340000	psi	ASTM D638
Tensile Strength (Yield)	6300	psi	ASTM D638
Flexural Modulus	370000	psi	ASTM D790
Flexural Strength (Yield)	11300	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	8.0	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	227	°F	ASTM D1525

Notes

¹ Typical properties: these are not to be construed as specifications.