



TYPICAL PROPERTIES	TEST STANDARD	UNITS S.I.	EE-2240B	EE-2250B	EE-2260B	EE-2270B	EE-2280B
DENSITY	ISO 1183	kg/m³	1180	1180	1180	1180	1180
HARDNESS (5 SEC DELAY) Injection molded sample	ISO 868	Shore A or D	43A	53A	63A	72A	83A
TENSILE PROPERTIES Flow direction Tensile strength at break Modulus at 100% elongation Elongation at break	ISO 37	MPa MPa %	3.59 1.17 720	4.52 1.76 690	5.40 2.20 650	6.50 2.90 640	8.10 3.80 610
Cross flow direction Tensile strength at break Modulus at 100% elongation Elongation at break	ISO 37	MPa MPa %	5.79 0.758 910	6.86 1.17 870	5.40 1.60 790	10.6 2.10 760	12.6 3.00 720
TEAR STRENGTH Cross flow direction Unnicked angle	ISO 34	kN/m	21	25	29	34	39
COMPRESSION SET  22 hrs @ 23°C  22 hrs @ 70°C  70 hrs @ 90°C	ISO 815	% % %	11 26 78	15 30 76	20 31 77	25 37 81	31 49 84
HOT AIR AGING Cross flow direction 168hrs @ 125°C Change in hardness Change in tensile strength at break Change in modulus at 100% elongation Change in elongation at break	ISO 188	pts % % %	- - -	- - -	- - -	-	- - -
1000 hrs @ 110°C Change in hardness Change in tensile strength at break Change in modulus at 100% elongation Change in elongation at break	ISO 188	pts % % %	- - -	- - -	- - -	- - -	- - -
<b>APPARENT SHEAR VISCOSITY</b> @ 206 1/s, 200°C	ASTM D3835 Capillary	Pa.s	235	242	266	276	310

# **FEATURES**

- · General purpose extrusion grades
- Good balance of price and performance
- UV resistant
- Excellent extrudability
- Available from 40 to 80 Shore A, in black only

# TRANSPORTATION SEGMENTS

Exterior

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