

# **We're Advancing Automotive Innovation**

Every second of the day, our scientists and engineers are developing higher-performing plastics that our customers need to create groundbreaking products. If you're tasked with making your components lighter, working on advanced driver-assistance systems, or reinventing the powertrain, you'll find solutions engineered around advanced plastics that are at the edge of the innovation curve.

We are focused on cultivating the future and providing global innovation services to our customers. It's what drives us.

Read more about our game-changing technologies that are already solving seemingly impossible challenges. Then let us further your thinking, deepen your knowledge, or connect you with an expert.



## **DSM ENGINEERING PLASTICS**

A QUICK LOOK AT THE NUMBERS...

countries with production facilities

**87%** of vehicles incorporate DSM materials

**4.2%**of total revenue for R&T budget

100%
of mobile devices contain DSM materials

1,100 active patents

30 more filed each year

75% of business highly specified by leading global brands

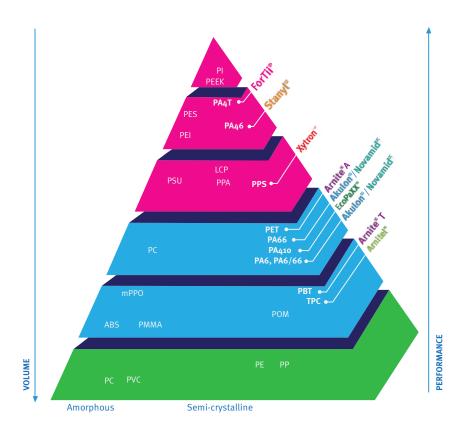
# **300 MILLION**

vehicles with DSM's Arnite® A (PET) for brake boosters

reported failures

# **High-Performance Automotive Materials**

For over 25 years, DSM has partnered with automotive customers to design smarter, safer, lighter, and increasingly greener components. Our broad portfolio includes multiple high-performance materials.



DSM EP product	Tmelt(°C)	Main features			
PA4T ForTii®	325	reflow solderable, low CLTE, high structurals			
PA46 Stanyl®	295	high stiffness retention, high abrasion resistance, low			
PPS <b>Xytron</b> ™	280	friction at elevated temperatures extreme chemical resistance			
PA66 Akulon®s PET Arnite® A	260 255	good hydrolysis resistance			
PA410 EcoPaXX®  PBT Arnite® T  PA6 Akulon® k  PA6 Akulon® F • Novamid®	250 225 220 220	good electricals, dimensional stable 70% bio-based, carbon neutral good electricals, dimensional stable high heat aging and welding strength			
PA6/66 Novamid® TPC Arnitel®	190-200 170-210	high oxygen barrier properties optical properties elastomeric, high temperature resistance			



## **Driving Fuel Economy**

Stanyl® and Akulon® Diablo offer outstanding mechanical component stability over extended periods of time at elevated temperatures. The Diablo technology provides a significant improvement in long-term temperature resistance applications such as ducts, charge air cooler end caps, mixing tubes, air intake manifolds with integrated intercoolers, and resonators used in the latest car engines.

## Next-Generation Metal Replacement

ForTii® Ace (PPA) provides an efficient and effective alternative for metal replacement and lightweighting. The high aromatic content of ForTii Ace — over 50% weight percentage — results in a unique set of properties which allow for high chemical resistance and linear, stable mechanical performance at up to 150°C.

	Akulon (PA6)	Akulon (PA66)	Stanyl (PA46)	Arnite (PET)	Arnite (PBT)	Arnitel (TPE)	Xytron (PPS)	ForTii (PA4T)	EcoPaXX (PA <sub>4</sub> 10)
Powertrain	<b>@</b>	<b>P</b>	<b>@</b>				<b>@</b>	<b>@</b>	<b>7</b>
Air and Fuel	<b>@</b>	<b>@</b>	<b>@</b>		<b>@</b>	<b>@</b>	<b>@</b>	<b>@</b>	<b>@</b>
Safety Components	<b>@</b>	<b>(4)</b>		<b>©</b>		<b>@</b>			
Interior	<b>@</b>	<b>(4)</b>				<b>@</b>			
Exterior	<b>@</b>	<b>@</b>			<b>@</b>				
Chassis and Structural Parts	<b>(3)</b>	<b>©</b>				<b>@</b>	<b>3</b>	<b>@</b>	
Auto Electronics	<b>(3)</b>	<b>@</b>	<b>©</b>		<b>P</b>	<b>P</b>		<b>@</b>	

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If you're looking to unlock potential in automotive applications by boosting performance, cutting fuel emissions, and reducing cost of ownership, ForTii Ace was developed for you.

#### vs. Metal:

ForTii Ace can replace metal at just 50% of the weight over a wide range of temperatures without compromising performance. Noise, vibration, and harshness (NVH) are reduced, as is the need for secondary operations.

#### vs. PEEK:

PEEK has a great performance profile for metal replacement, but it faces an economic hurdle. ForTii Ace delivers similar high-heat resistance and mechanical properties at significantly lower costs, with easy and robust processing.

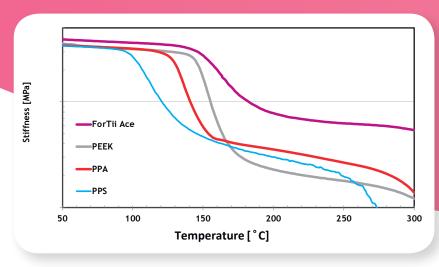
#### vs. PPA & PA66:

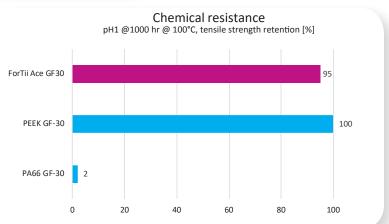
ForTii Ace has a glass transition temperature of 160°C, enabling superior mechanical performance. It offers higher chemical resistance when exposed to EGR, water/glycol, or transmission oils. This enables engineers to actualize new designs that answer the need for lightweighting and integrated parts.

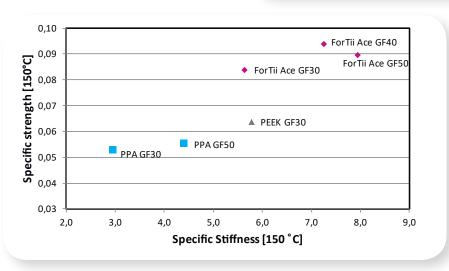
#### About the Technology:

ForTii Ace is available in a variety of different grades and can be tailored to your specific application needs. Our glass-filled ForTii Ace has a number of applications outside of automotive: injection molding, fibers and tubes, composite UD tapes, and so much more.

Linear performance profile that gives freedom to designers which ensures high performance in aggressive environments.









The one-part solution that allows system suppliers to produce hot charge air ducts using a single material in a one-step process.

- Best-in-class thermal stability
- Peak temperature up to 180°C
- $\bullet$  Flexible solution with a continuous-use temperature of 180°C
- Suitable for different connector systems (e.g., the HENN® connector)
- Great weldability

#### Clean Air Ducts

- Offers up to 50% reduction in weight and wall thickness
- Elongation retention after heat aging is up to four times that of other thermoplastic copolyester elastomers
- Retains suitable stiffness at up to 180°C

#### The New Heat Standard

- Improved heat aging
- Available in a wide range of Short D hardnesses
- Improved chemical resistance
- Flexibility to adapt to engine movements in a single-part solution

## For Cold Charge Air Ducts

- Capable performance under high-pressure loads
- Compatible with both blow molding and injection molding techniques

## **Outperforms Rubber**

- Weight reduction up to 40%
- Cost savings of up to 50%
- Reduced risk of leakage
- Improved environmental profile

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# **Lowering Friction in Powertrain Systems** by Tuning Tensioner Materials

Reducing friction in the engine curbs CO<sub>2</sub> emissions and improves engine efficiency. In current chain drive timing systems, almost 50% of friction losses are attributed to contact the chain makes with the guide and tensioner arm. Friction reduction can result in fuel savings equivalent to replacing 20 kilograms of material using "conventional" metal-to-plastic conversion.





- Reduces friction 20–40% in the boundary lubrication regime compared to PA66.
- Results in an increase of up to 1% fuel efficiency, offering a cost-effective solution for compliance with carbon emissions legislation.
- Automotive OEMs have already included Stanyl® HGR2 to improve the fuel economy of engine platforms.

# **Think Together**

#### Powertrain: Optimize fuel consumption



#### **Applications:**

chain tensioner system - bearing cages - FEAD oil sumps

#### Materials:

Stanyl® (PA46) ForTii® (PPA) Akulon® (PA6 & PA66)



Proven lowest friction with Stanyl, resulting in up to 1 gr/km CO2 reduction.

#### Benefits

Benefits



Due to high stiffness, up to 150°C, ForTii Ace enables next generation metal replacement.

#### Safety: 100% reliability



#### Applications:

airbag container - brake booster - braking tubes - e-brake booster

#### Materials:

Stanyl® (PA46) Arnitel® (TPC) Akulon® (PA6) Arnite® A (PET)

Over 25 years in safety critical applications

High-dimensional stability and low-moisture uptake of Arnite A.

#### Gears & Actuators: Robust perfomance with optimal cost



#### Applications:

motor management starter - motor gears -EGR gears - actuator housings

#### Materials:

Stanyl® (PA46) ForTii® (PPA) EcoPaXX® (PA410) Arnite® A (PET)

# **WEAR**

without a single

failure.

50%

Stanyl offers best-inclass tribological behavior with up to 50% less wear than PPA.

#### Benefits



A complete gear set for a mass-balance module in Stanyl can weigh over 40% less than the steel version.

# Maximum safety, minimum



#### Applications:

housing - flex coupler - sensing cover - gears e-motors

#### Materials:

Stanyl® (PA46) Akulon® (PA6) EcoPaXX® (PA410) Arnite® A (PET)



#### 50%

Weight reduction of up to 50% in metal-toplastic conversion of EPS systems.

## Benefits



10-40%

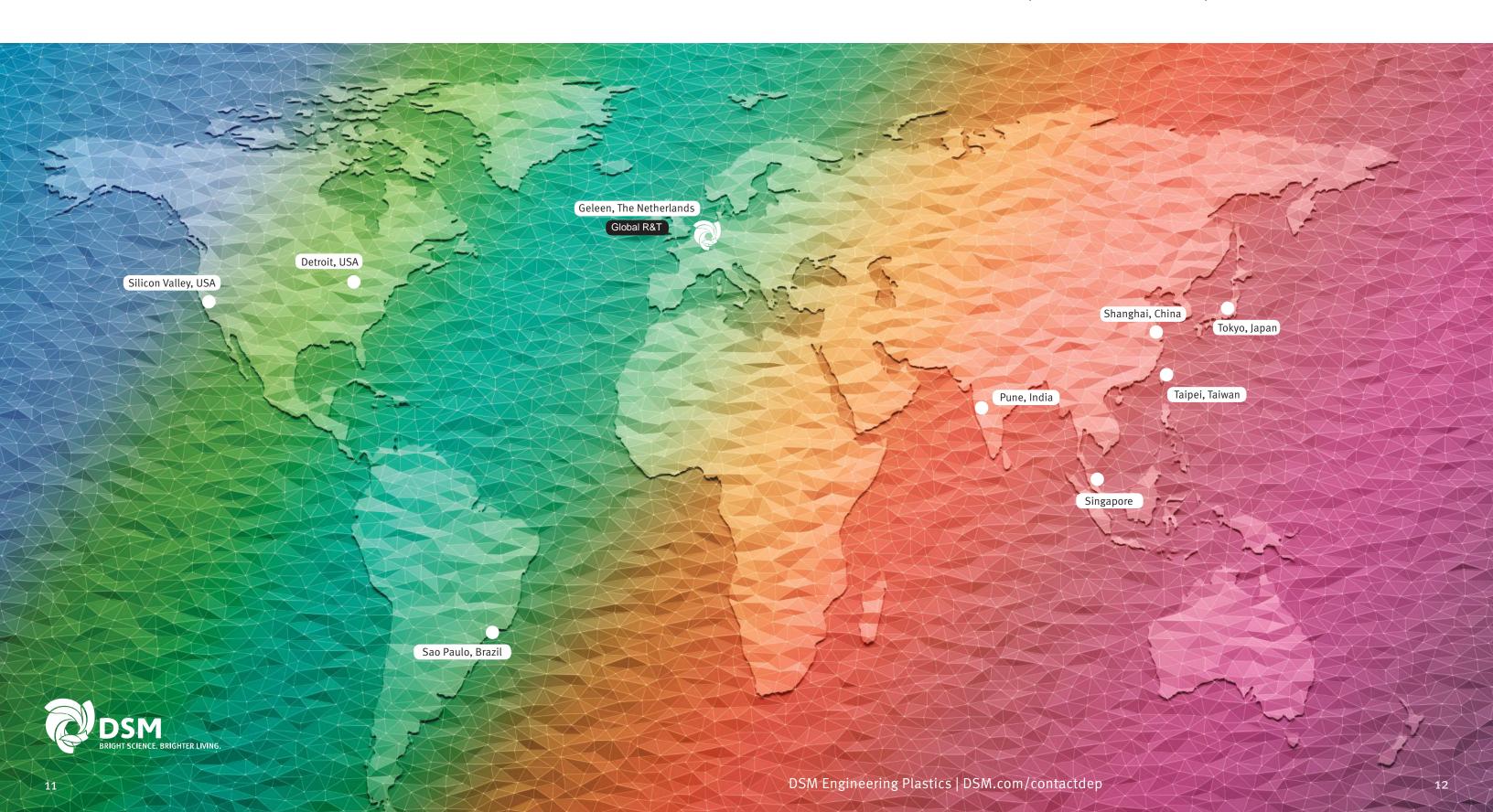
Cost reduction of between 10-40%.

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# **Global Partner in Automotive**

Partnerships are about people. That's why our brightest minds – from scientists to sales teams – are keenly focused on customer relationships and are supported by state-of-the-art facilities, technologies, and processes.

We manufacture on three continents to guarantee a consistent supply of materials, and we have research facilities, sales teams, and marketing offices around the world. This creates a global network that includes research, technology support, and account management. Whether in the United States, Europe, or China, your project is supported by a dedicated, on-the-ground team that not only understands the automotive industry, but also the intricacies of your local market.





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